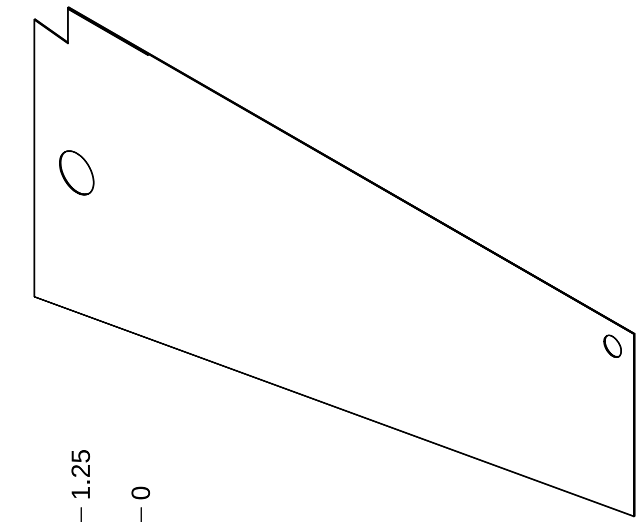
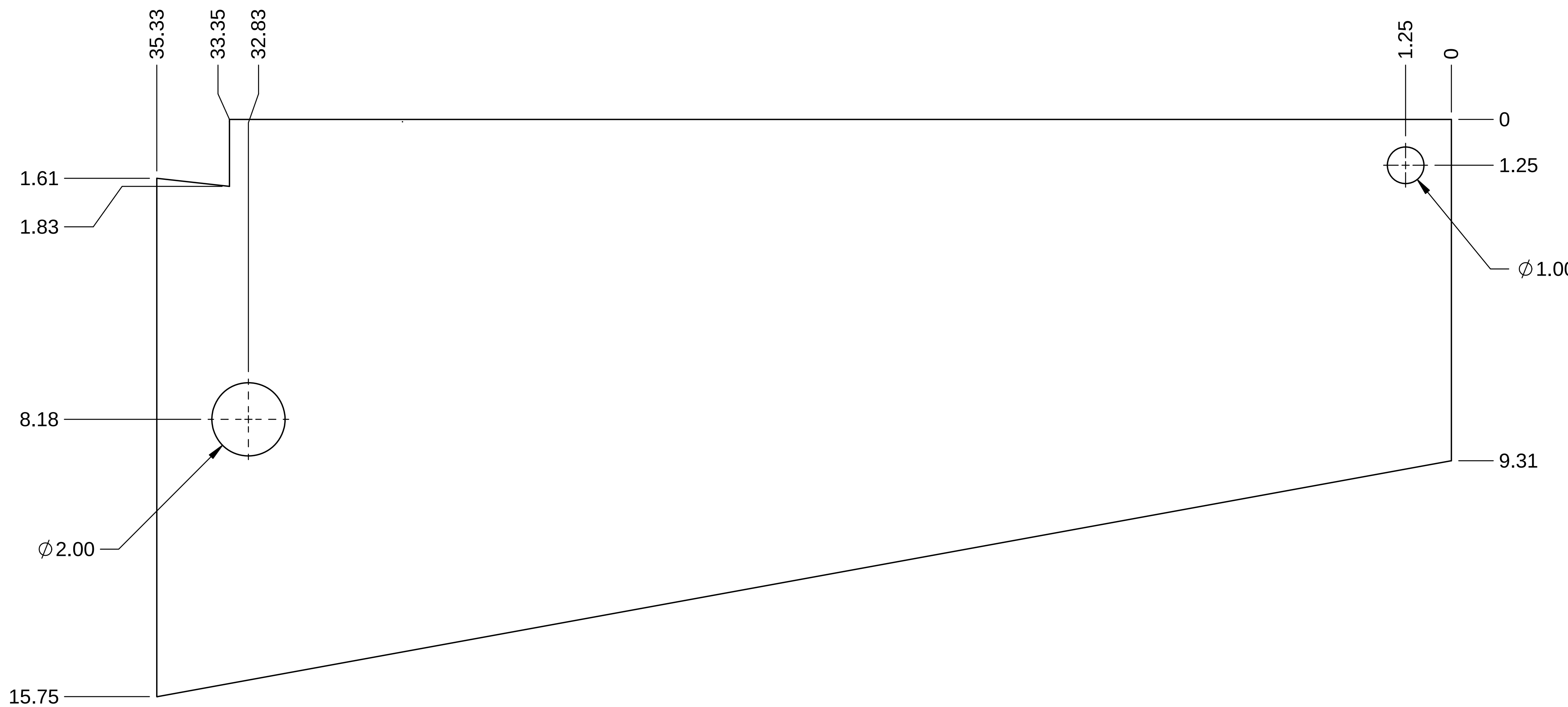
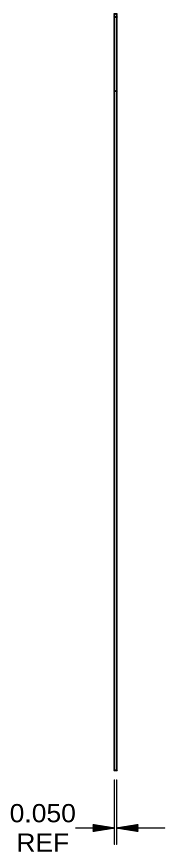






D4463-1 TANK TOP

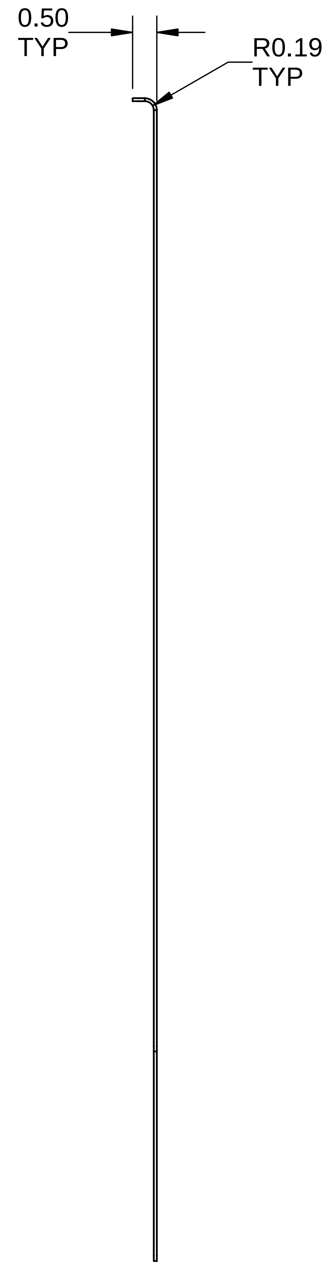
NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.050 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 2.12 lbs

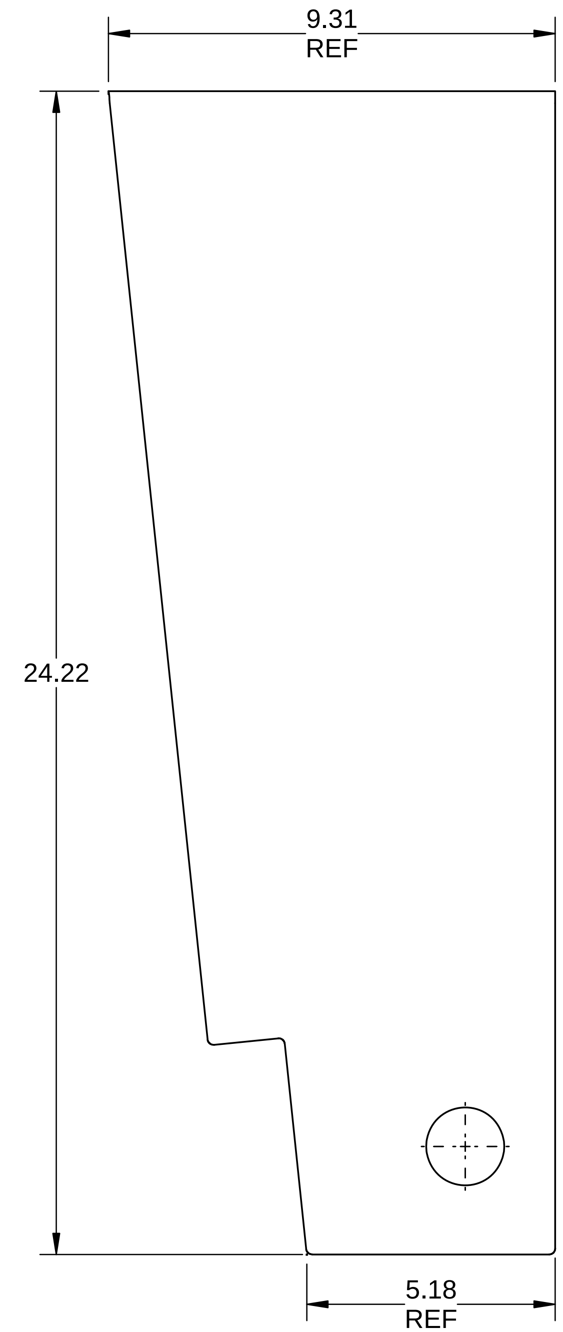
PRELIMINARY ISSUE

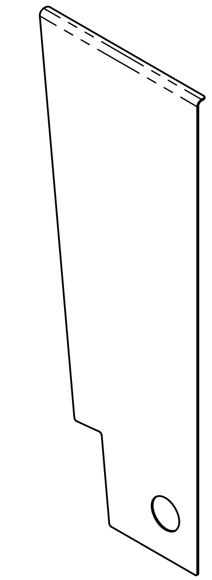
DC 11.10.19

REV.	DESCRIPTION	BY	DATE
PA3	NEW ISSUE	DC	11.10.19

DESIGN	BS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	DC	DRAWING NO. D4463 — REV. PA3 — SHEET 1 OF 13
CHECKED	BS	
MFG. APPR.		TITLE: TANK — SCALE: NTS
APPROVED	MP	
DE APPR.		
DATE	11.10.19	







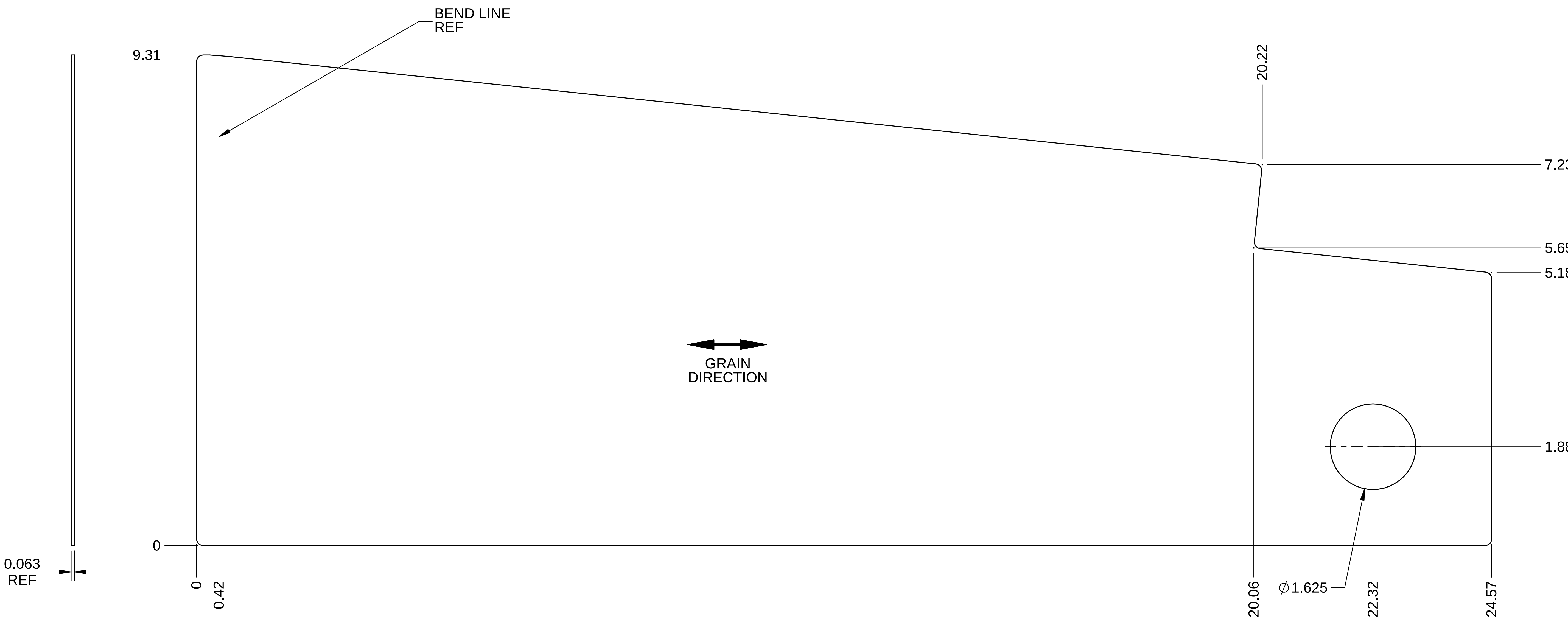
D4463-3 TANK AFT END

NOTES:
1) MATERIAL: MADE FROM D4463-3F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.14 lbs

PRELIMINARY ISSUE

JC 11.10.19

DESIGN	[signature]	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	JC	
CHECKED	[signature]	DRAWING NO. D4463 — REV. PA3 — SHEET 2 OF 13
MFG. APPR.		
APPROVED	[signature]	TITLE TANK — SCALE NTS
DE APPR.		
DATE 11.10.19		

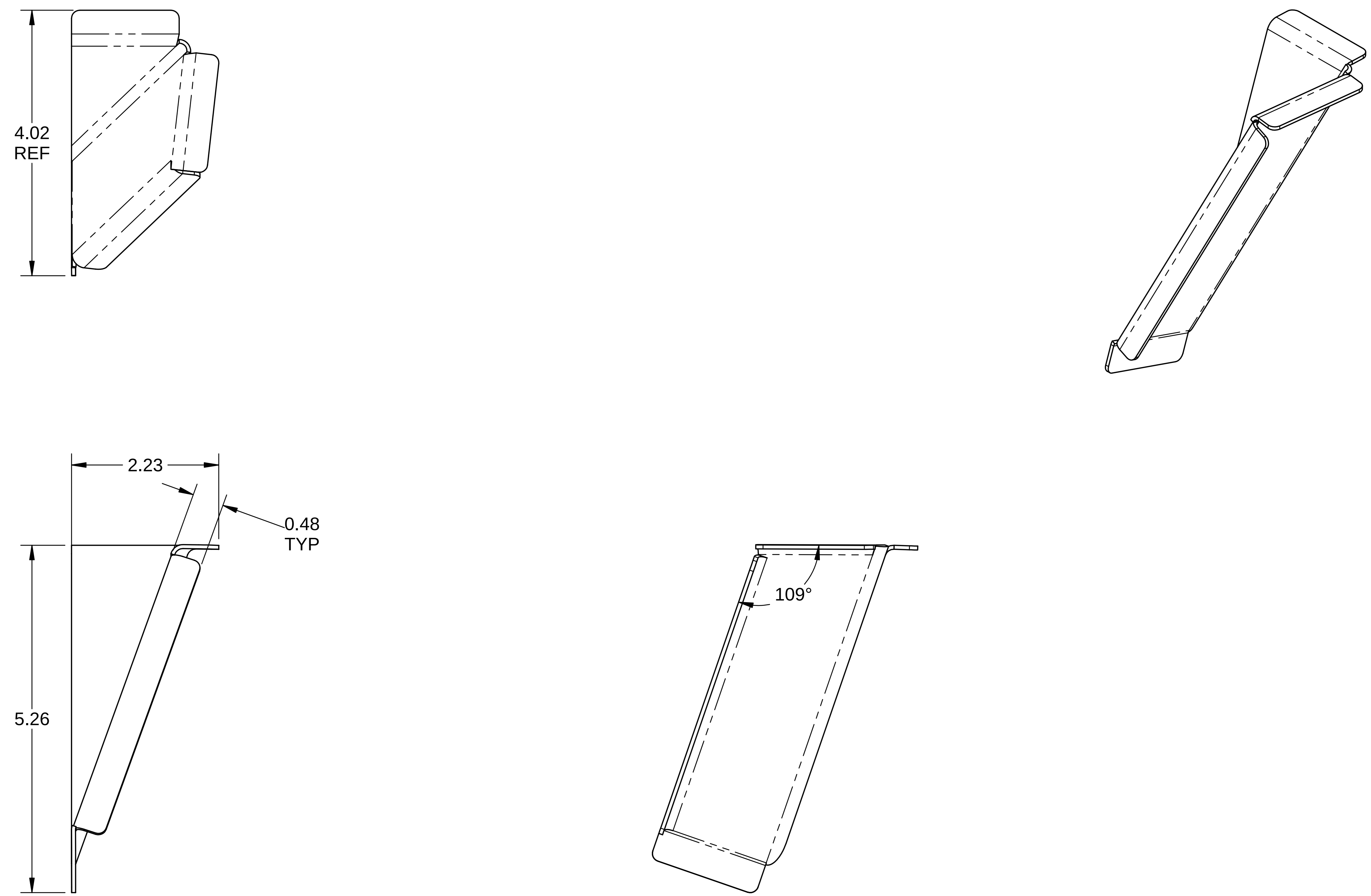


D4463-3F FLAT PATTERN

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.14 lbs

PRELIMINARY ISSUE
11.10.19

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4463 — REV. PA3
MFG. APPR.		SHEET 3 OF 13
APPROVED		TITLE TANK — SCALE NTS
DE APPR.		
DATE	11.10.19	



D4463-5 TANK UPPER CUT OUT

NOTES:
1) MATERIAL: MADE FROM D4463-5F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.10 lbs

PRELIMINARY ISSUE

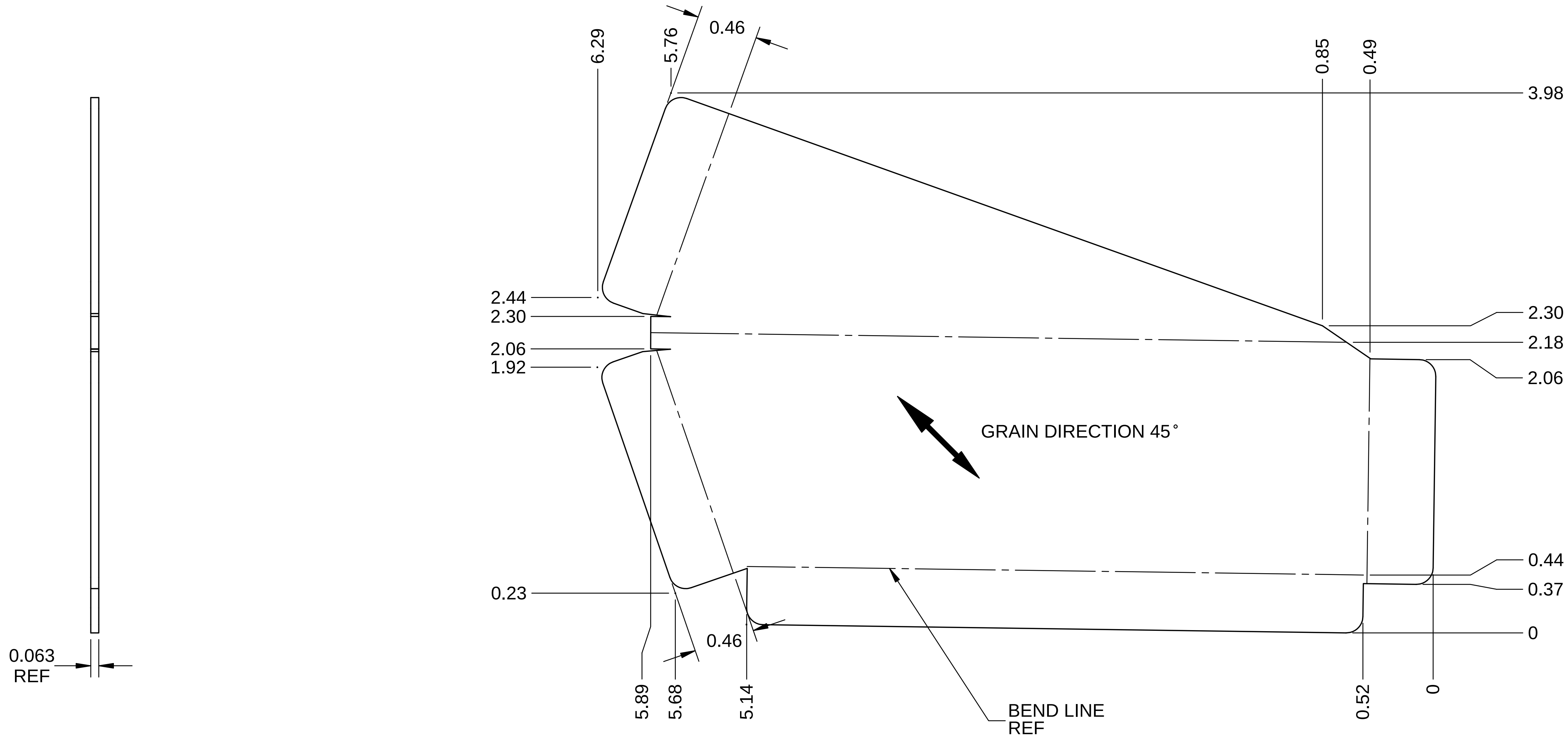
11.10.19

DESIGN	
DRAWN	
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	11.10.19

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4463 — REV. PA3 — SHEET 4 OF 13

TITLE: TANK — SCALE: NTS

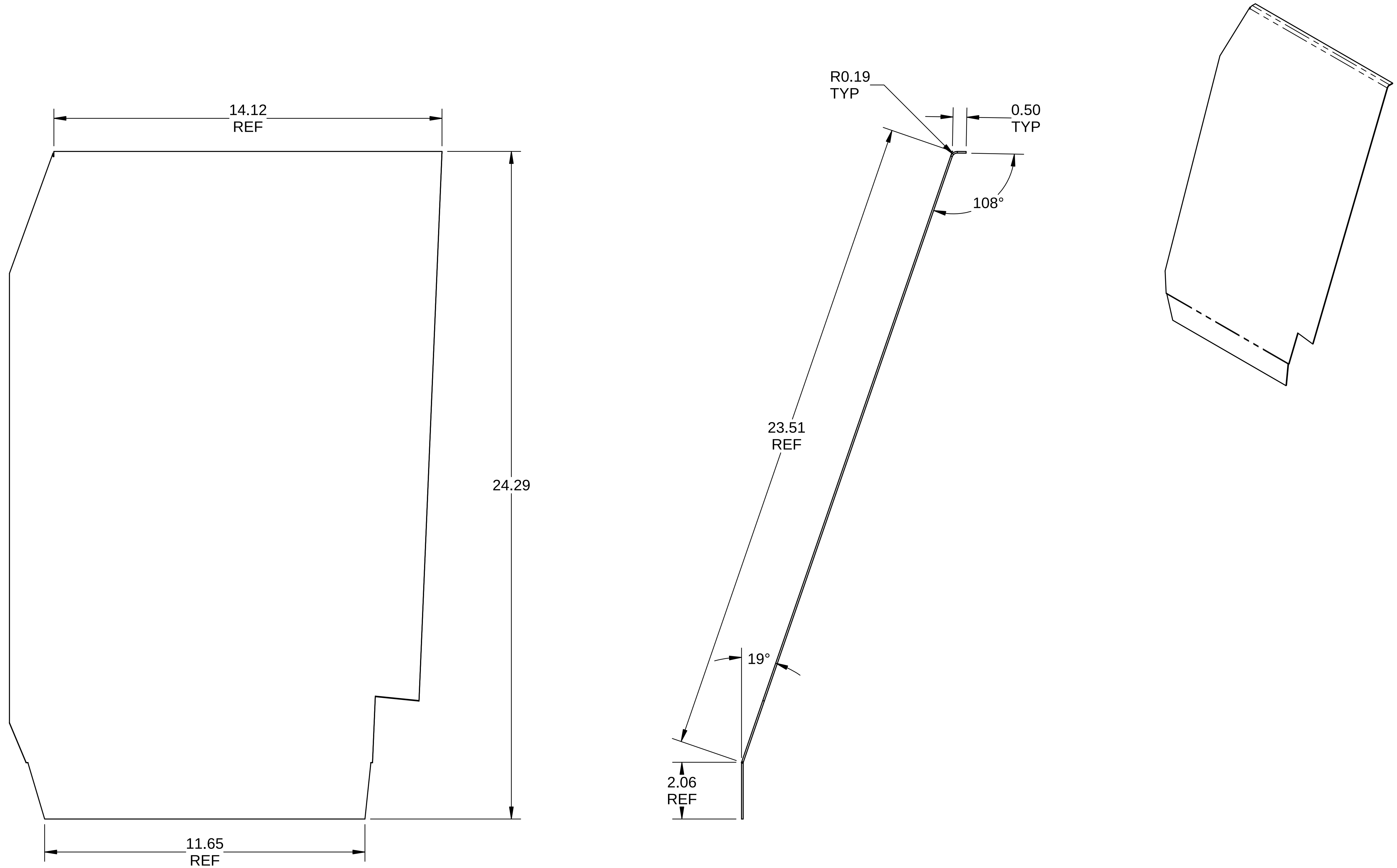


D4463-5F FLAT PATTERN

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.10 lbs

PRELIMINARY ISSUE
11.10.19

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4463 — REV. PA3 — SHEET 5 OF 13
MFG. APPR.		
APPROVED		TITLE TANK — SCALE NTS
DE APPR.		
DATE	11.10.19	



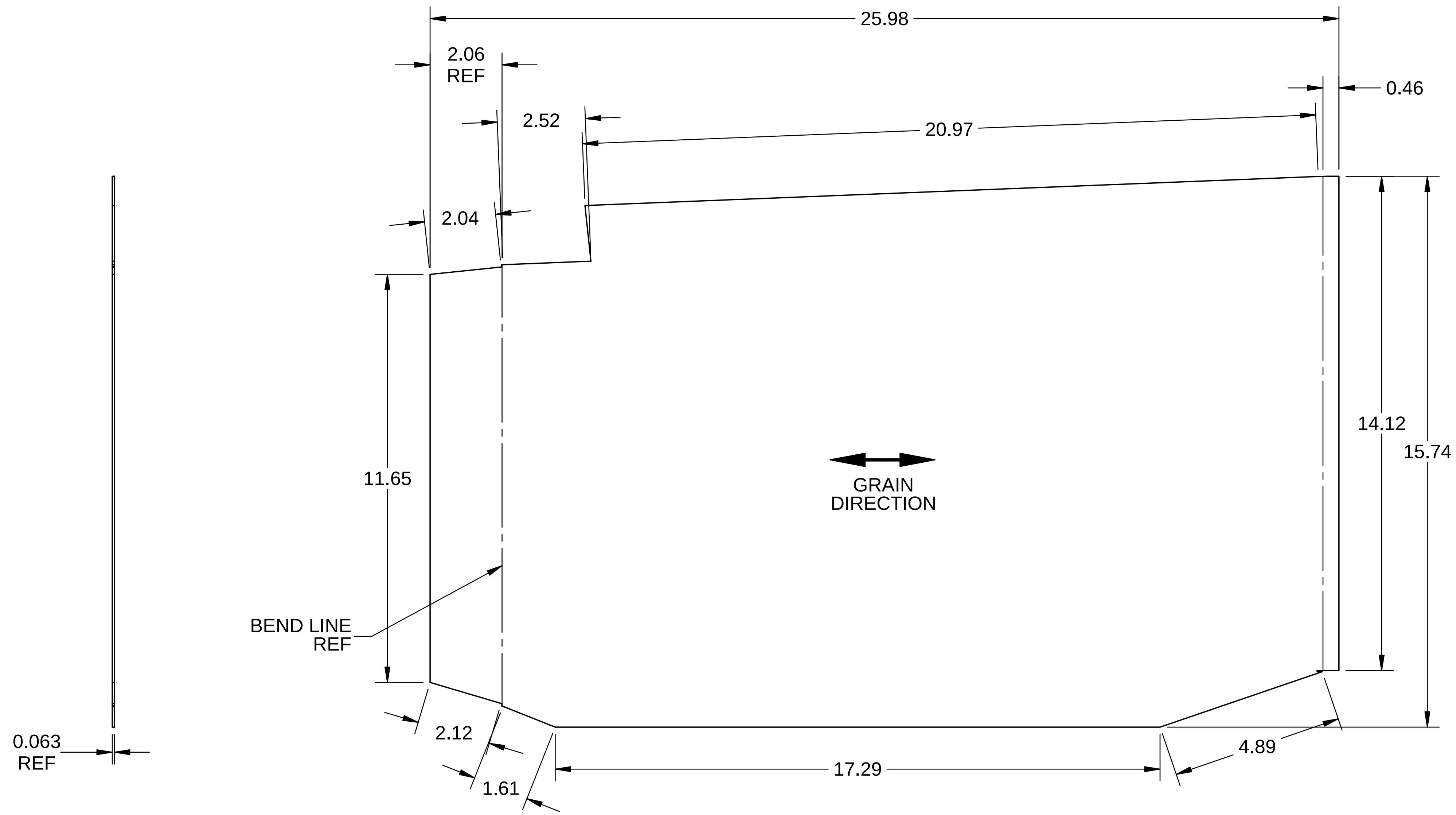
D4463-7 TANK FORWARD END

NOTES:
1) MATERIAL: MADE FROM D4463-7F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 2.23 lbs

PRELIMINARY ISSUE

11.10.19

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4463 — REV. PA3 — SHEET 6 OF 13
MFG. APPR.		
APPROVED		TITLE: TANK — SCALE: NTS
DE APPR.		
DATE	11.10.19	

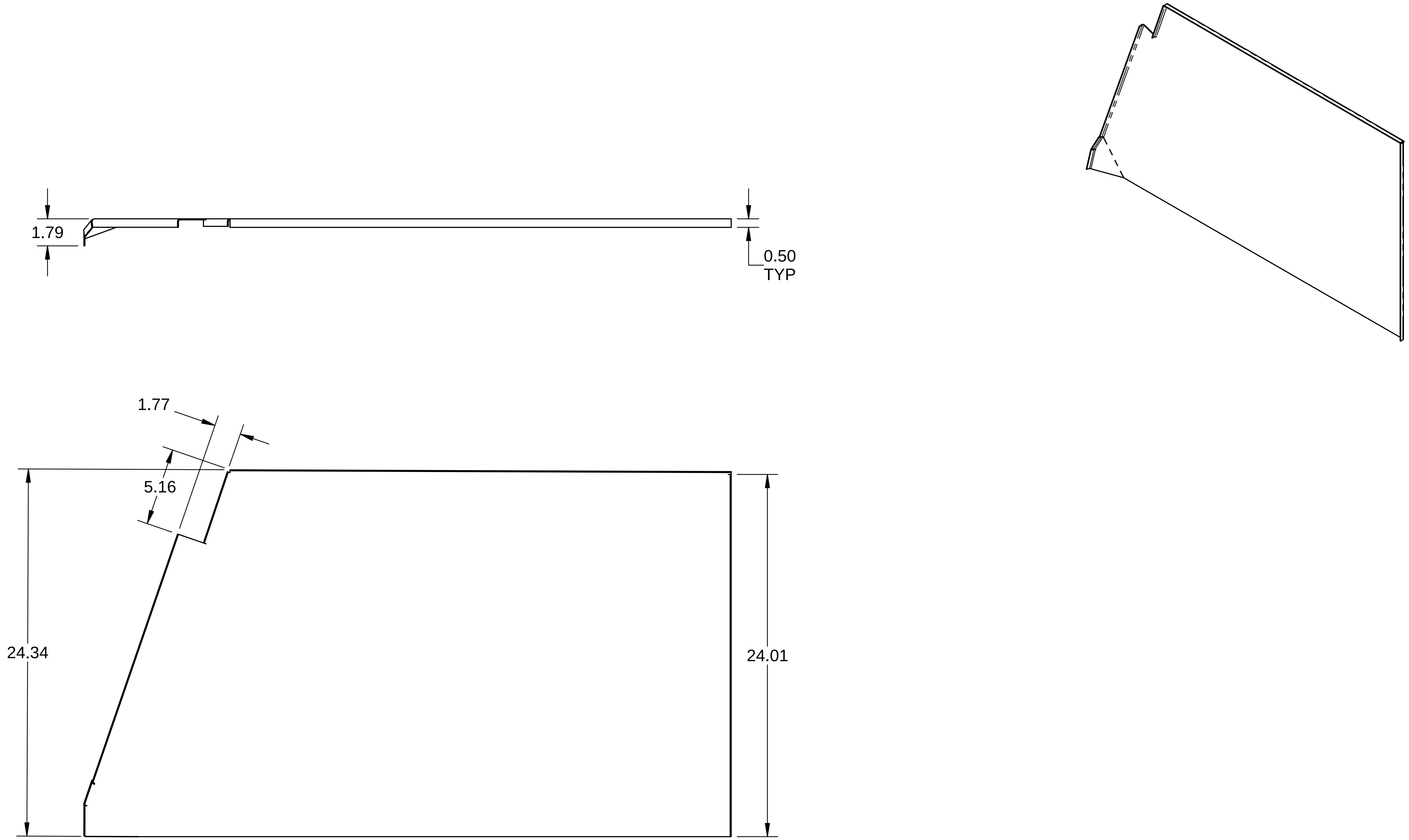


D4463-7F FLAT PATTERN

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 2.23 lbs

PRELIMINARY ISSUE
11.10.19

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		DRAWING NO. D4463 — REV. PA3 — SHEET 7 OF 13
CHECKED		
MFG. APPR.		TITLE TANK — SCALE NTS
APPROVED		
DE APPR.		
DATE	11.10.19	



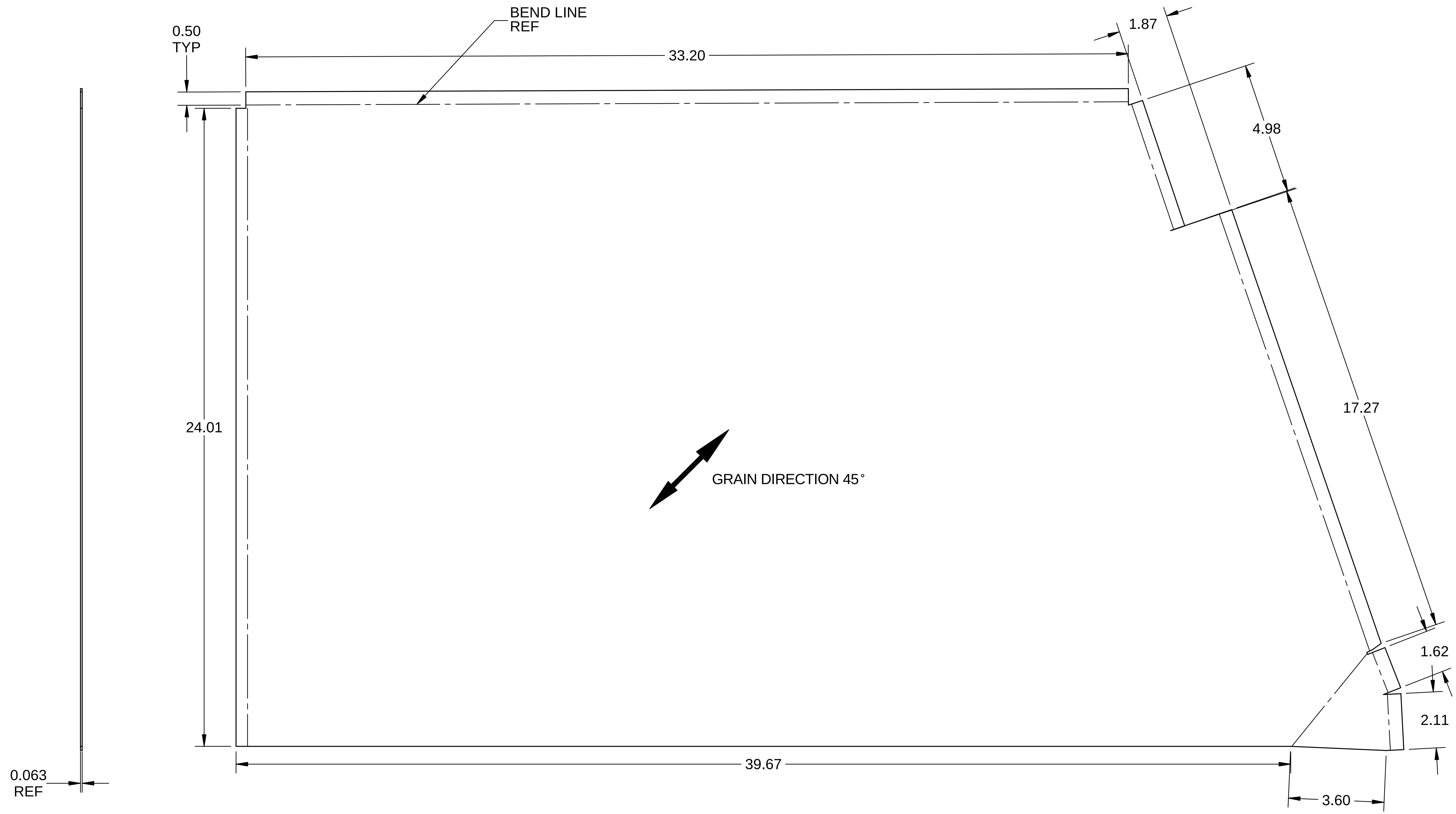
D4463-9 TANK BACK

NOTES:
1) MATERIAL: MADE FROM D4055-9F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 6.03 lbs

PRELIMINARY ISSUE

JC 11.10.19

DESIGN	[signature]	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	JC	
CHECKED	[signature]	DRAWING NO. D4463 — REV. PA3 — SHEET 8 OF 13
MFG. APPR.		
APPROVED	[signature]	TITLE TANK — SCALE NTS
DE APPR.		
DATE	11.10.19	

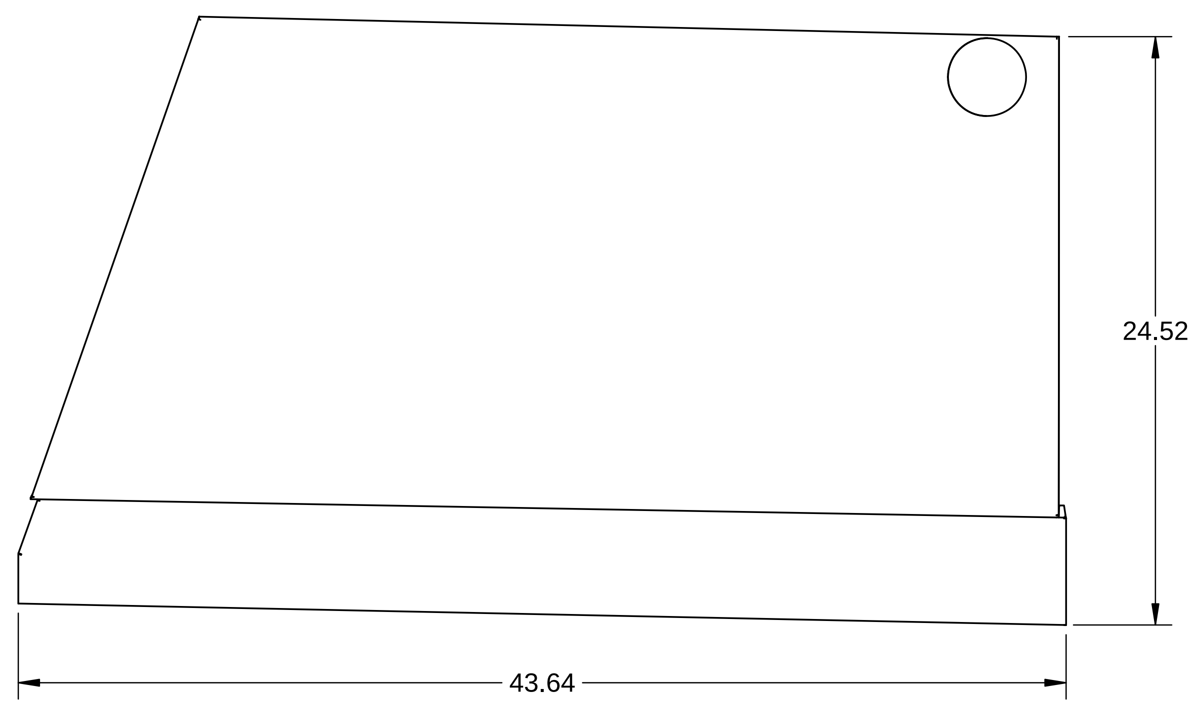


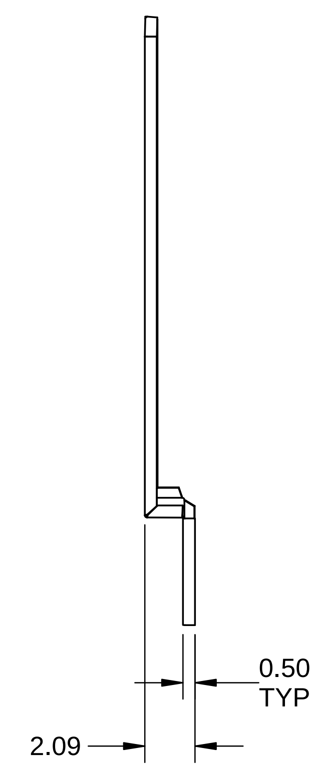
D4463-9F FLAT PATTERN

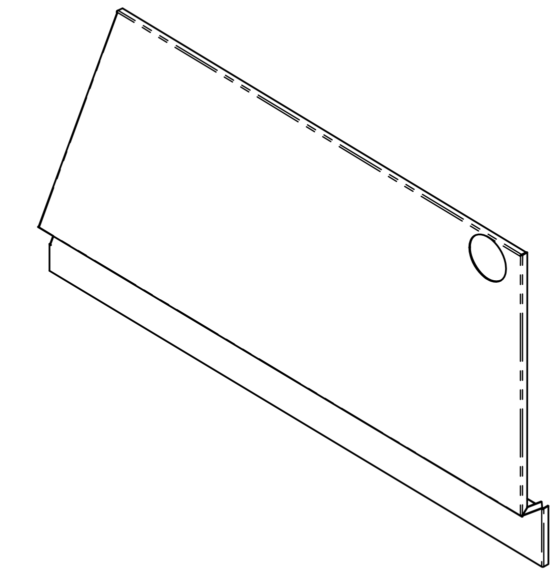
NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 6.03 lbs

PRELIMINARY ISSUE
JC 11.10.19

DESIGN	[signature]	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	JC	
CHECKED	[signature]	DRAWING NO. D4463 — REV. PA3 — SHEET 9 OF 13
MFG. APPR.		
APPROVED	[signature]	TITLE TANK — SCALE NTS
DE APPR.		
DATE 11.10.19		





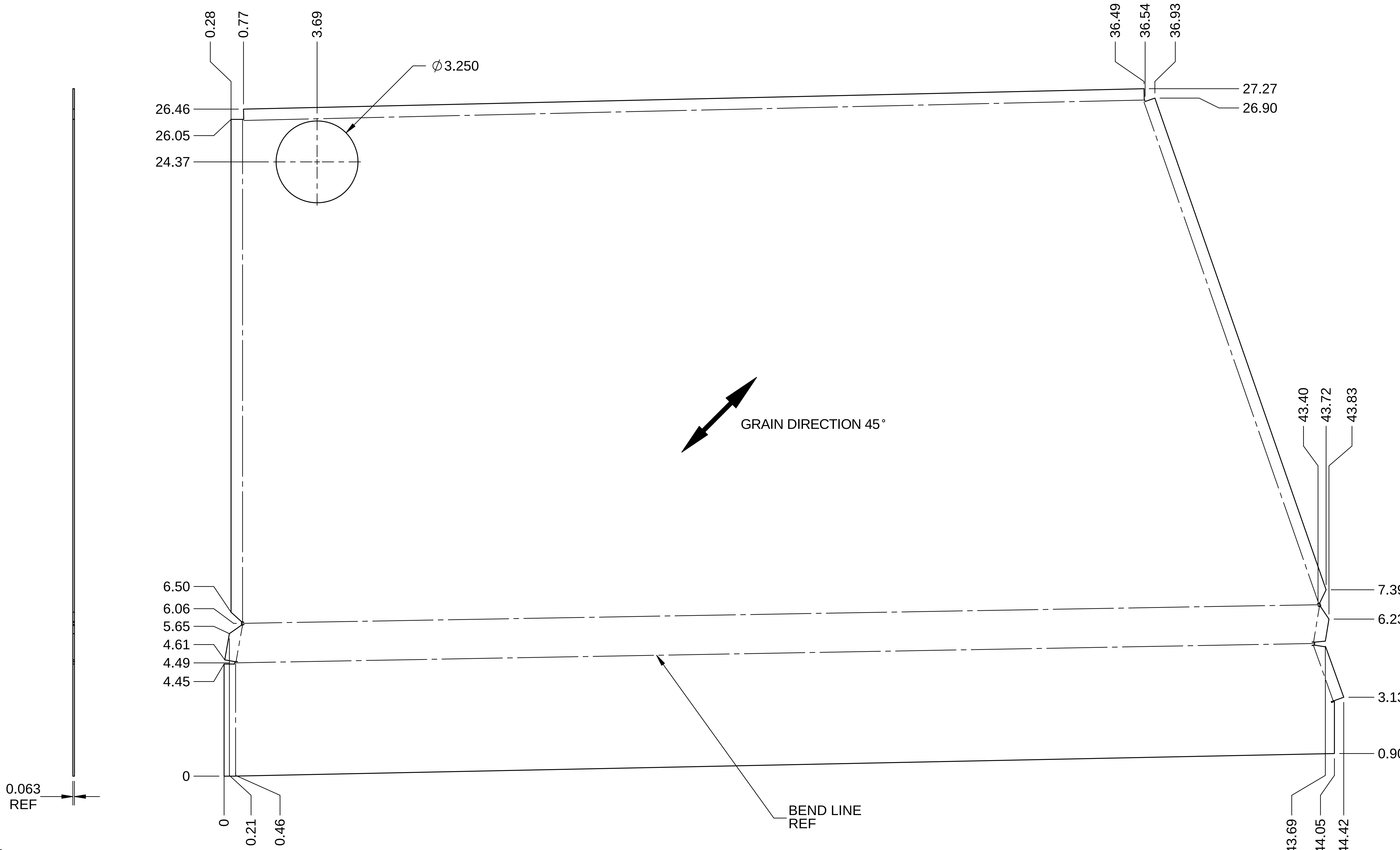


D4463-11 TANK FRONT

NOTES:
1) MATERIAL: MADE FROM D4463-11F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 6.61 lbs

PRELIMINARY ISSUE
11.10.19

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4463 — REV. PA3 — SHEET 10 OF 13
MFG. APPR.		
APPROVED		TITLE: TANK — SCALE: NTS
DE APPR.		
DATE	11.10.19	



D4463-11F FLAT PATTERN

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 6.61 lbs

PRELIMINARY ISSUE

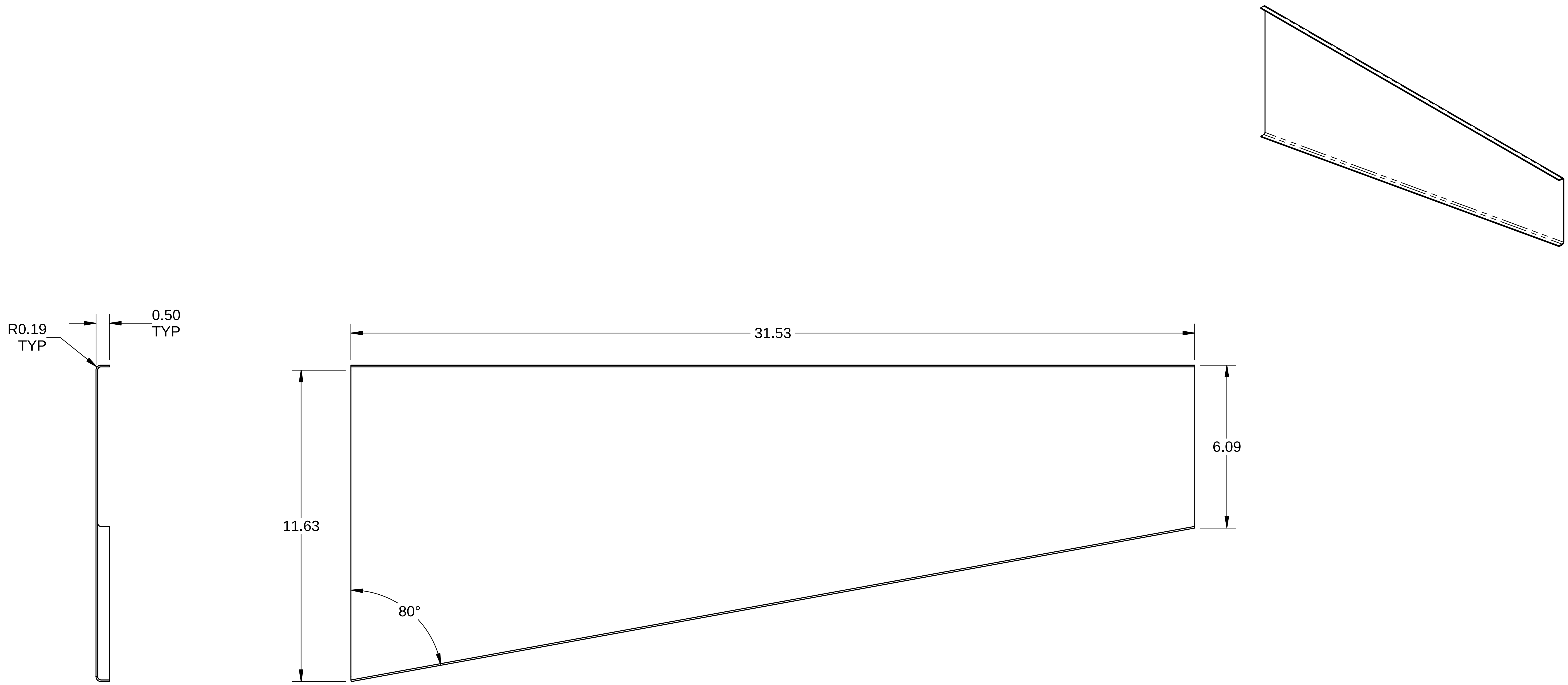
11.10.19

DESIGN	
DRAWN	
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	11.10.19

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4463 — REV. PA3 — SHEET 11 OF 13

TITLE: TANK — SCALE: NTS



D4463-13 TANK BOTTOM

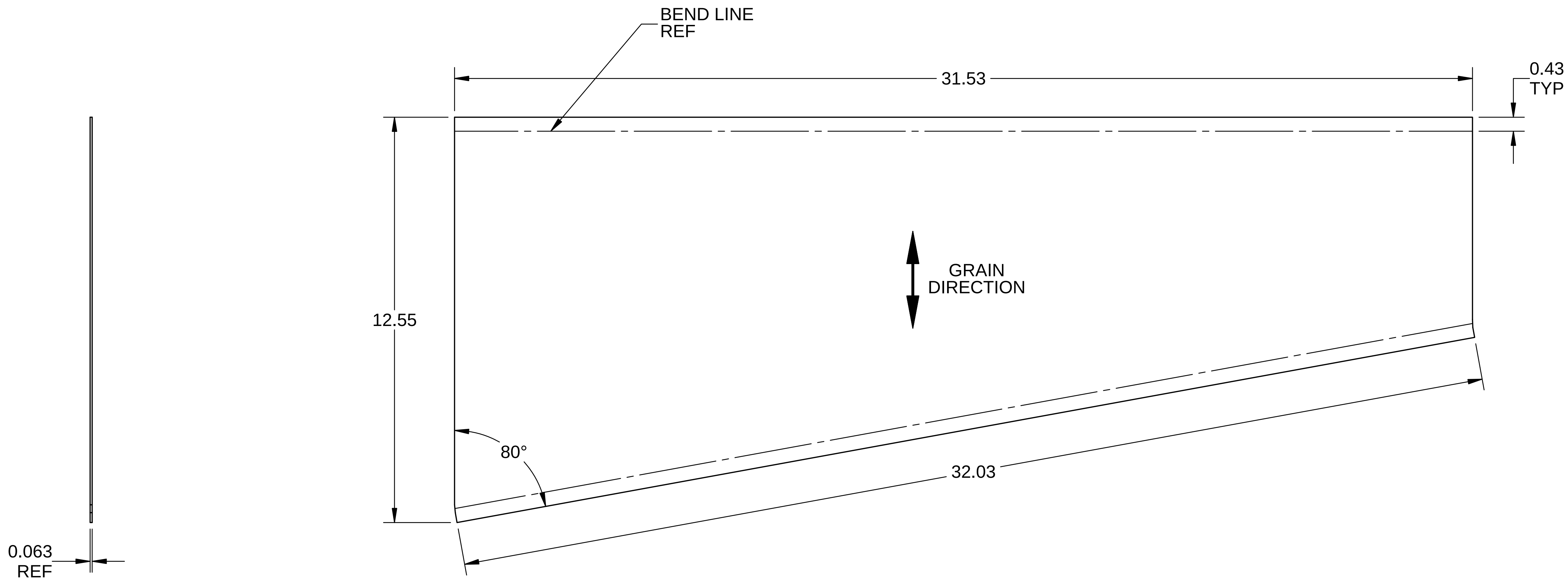
PRELIMINARY ISSUE
11.10.19

NOTES:
1) MATERIAL: MADE FROM D4463-13F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.88 lbs

DESIGN	
DRAWN	
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	11.10.19

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4463	REV. PA3 SHEET 12 OF 13
TITLE TANK	SCALE NTS



D4463-13F FLAT PATTERN

PRELIMINARY ISSUE

JC 11.10.19

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.063
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.88 lbs

DESIGN	[signature]	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	[signature]	
CHECKED	[signature]	DRAWING NO. D4463 — REV. PA3 — SHEET 13 OF 13
MFG. APPR.		
APPROVED	[signature]	TITLE TANK — SCALE NTS
DE APPR.		
DATE 11.10.19		